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**Nagano et al.**

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(54) **APPARATUS FOR PRODUCING POUCH  
CONTAINER WITH SPOUT**

(75) Inventors: **Satoshi Nagano**, Minoh (JP); **Satoshi  
Nii**, Sakai (JP); **Daisuke Itami**, Sakai  
(JP)

(73) Assignee: **FUJI SEAL INTERNATIONAL,  
INC.**, Osaka-shi (JP)

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*Primary Examiner* — Sameh Tawfik

(74) *Attorney, Agent, or Firm* — Westerman, Hattori,  
Daniels & Adrian, LLP

(57) **ABSTRACT**

Score lines are formed on package material. A spout attach-  
ment hole is formed in a portion corresponding to a top  
gusset section of a pouch. A spout is attached to the spout  
attachment hole. A portion corresponding to a peripheral  
edge of the top gusset section of the pouch and a portion  
corresponding to a top edge of a body section of the pouch  
are heat-sealed, and the package material is cut in the width  
direction. Portions corresponding to side edges of the body  
section of the pouch are heat-sealed, and a portion corre-  
sponding to a peripheral edge of a bottom gusset section and  
a portion corresponding to a peripheral edge of a bottom end  
portion of the body section are heat-sealed. The heat-sealed  
portions formed at the portions corresponding to the side  
edges of the body section of the pouch are cut so a spouted  
pouch package is released.

**22 Claims, 14 Drawing Sheets**

